

Capacità massime di curvatura
Maximum bending capacities

MATERIAL POSITION	Dimensions in mm	Min. R.	Tooling
U	75 x 30 120 x 30	250 300	POL POL + SI
U	65 x 20 80 x 15	500 1000	ST ST + SI
U	40	600	POL POL + SI
U	50	1000	ST ST + SI
U	50 x 50 x 8 60 x 60 x 10	500 700	ST ST + SI
U	50 x 50 x 8 60 x 60 x 10	500 700	ST ST + SI
U	60 x 60 x 8 80 x 80 x 10	250 400	ST ST + SI
U	60 x 60 x 8 80 x 80 x 10	250 400	ST ST + SI
U	UPN 80 UPN 120	500 700	POL POL + SI + AI
U	UPN 80 UPN 120	500 700	POL POL + SI + AI
U	70 x 2 80 x 2	900 1200	RT RT - SI
U	2" Gas x 2 2"1/2 x 2	600 1000	RT RT - SI
U	50 55	500 900	RT RT - RI
U	80 x 40 x 3 100 x 50 x 3	500 1000	POL / RO POL / RO - SI
U	70 x 50 x 3 80 x 40 x 3	600 1000	POL / RO POL / RO - SI
U	50 x 50 x 4 60 x 60 x 5	900 1300	POL / RO POL / RO - SI
Fe	60 x 90 x 50	500	SP - SI



Gli articoli indicati in colore rosso sono speciali a richiesta.
Items indicated in red are special available on request.

Le capacità sono calcolate in acciaio dolce (400 N/mm²) e sono puramente indicative, possono cambiare senza preavviso, quindi non possono essere vincolanti.

The capacities are based on a mild steel (400 N/mm²) and are indicative, they can change without prior notice, as they cannot be binding.

Accessori Tools

	AI		RO
	AIC		RQ
	SI		RVT
	ROS - L ROS ROS PLUS		RVD
	AC		FT
	AL		FP
	TR		TOR
	ST		POL
	S		
	SP		ATV
	RT		ARC 50

■ Standard □ Optional

Dati Tecnici
Technical Data

	mm 50
	mm 115
	mm 175
	mm ¹ 8-16
	kW 4
	cm 83
	cm 110
	cm ³ 67 x 135 x 148
	cm ² 21
	kg 490



DS 60

Curvatrice a tre rulli trascinatore
Section profile bender with three driving rolls



tauringroup

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DS 60

La DS 60 Plus rappresenta la soluzione ottimale per chi desidera investire su una macchina economica, veloce da ammortizzare, facile da usare e adatta a tutti i campi di applicazione. I tre ruoli trascinatori, le due velocità di rotazione e la regolazione del rullo centrale la rendono una macchina estremamente versatile, di grande valore, altissima qualità ed affidabilità.

FACILITÀ D'USO

Tecnologia semplice e intuitiva.

Curvatrice che offre ruoli ed attrezzature di uso semplice ed intuitivo, con la possibilità di trasformazione di una molteplicità di laminati e profili riducendo al minimo lo spreco di lavorazione. Grazie al programmatore di quota (PQI) permette di impostare facilmente le passate del profilo da curvare inserendo direttamente il raggio di curvatura da ottenere.

Alta tecnologia con un semplicissimo ed intuitivo computer.

La predeterminazione del raggio di curvatura è il vero punto di forza del compatto Controllo Numerico, che applicato alla macchina nella versione CNC-C, permette la creazione di curvature a raggi variabili senza difficoltà per la realizzazione di archi a tutto sesto, archi mediterranei, acuti, ovali e tante altre forme con esecuzione del raccordo tra la parte diritta e la parte curva.



DS 60 equipaggiata con PQI
DS 60 equipped with PQI



The DS 60 is the ideal solution for a performing machine, fast to amortize, easy to use and can be adapted to suit every field of application. Thanks to the three driving rolls, the two speeds and the adjustment of the central roll, all this make it a machine of a great value, high quality and reliability.

Curvatura tubo Ø 76,1 x 3,25 a R. 700 mm con Supporti Indipendenti (SI)
Tube bending Ø 76,1 x 3,25, R. 700 mm with Independents Supports (SI)



PQI



CNC-C

SIMPLE TO USE

Simple and operator-friendly technology.

This machine offers rolls and accessories that are easy to use and operator-friendly and offers the possibility to process many different tubes and profiles with the minimum waste. The quote positioner (PQI) greatly facilitates setting of passes on the profile to bend by directly inserting the bending radius.

High technology with a very simple operator-friendly computer.

The predetermination of the bending radius is the real strength point of the compact Numerical Control, which applied to the machine in the CNC-C version enables it to perform variable bending radii without any difficulty for making round arches, Mediterranean arches, pointed or oval arches as well as many shapes with a connection between straight and curved parts.

State-of-the-art solutions.

Double-body machine for the subdivision of the kinematic chain's efforts with movement transmission to cardan joints and innovative mechanical protection. Standard shafts with increased usable surface in comparison with similar models from competitors allow to work on particularly wide profiles. Mechanical position stop screw for continuous and repetitive jobs (PQI version).

VERSATILITY

Many application fields.

This versatile machine can work in vertical and horizontal position. Application fields span from urban design, artisan and industrial metal-carpentary, including interior design, sport and bathroom equipments, items for toy and leisure industry.

Valuable tools for standard bending machines.

The machine offers numerous accessories available for a wide range of different works. Among these the various ROS devices for making spiral staircases quickly and in a single pass without any waste or downtime.

Specific technique and long-lasting experience.

The winning choice of a proven design over the time, the robustness of the different parts, the three bending rolls, the two speeds to speed up jobs on long elements. All these aspects make this the perfect bending machine for blacksmiths, iron artisans and metal-carpenters.

COST EFFECTIVENESS

50% increase in performance compared to competitors.

The simple application of a patented accessory for supporting the shafts (Independents Supports) enables to increase machine performance up to 50% compared to competitors and allows a perfect symmetry in wide and asymmetrical profiles.

Long-lasting investment.

This machine has been installed and appreciated in years all over the world and is produced by Tauringroup, a well-known leader in technology and quality applied since 1955.